PCT WORLD INTELLECTUAL PROPERTY ORGANIZATION
International Bureau

INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 6 :
C09D 9/00

A1

(11) International Publication Number: WO 96/27642

(43) International Publication Date: 12 September 1996 (12.09.96)

(21) International Application Number: PCT/SE96/00303

(22) International Filing Date: 7 March 1996 (07.03.96)

(30) Priority Data:
9500836-3 8 March 1995 (08.03.95) SE

(71) Applicant *(for all designated States except US)*: SVENSKA RAPSOLJEBOLAGET AB [SE/SE]; Bleckenstad, S-595 92 Mjölby (SE).

(72) Inventor; and
(75) Inventor/Applicant *(for US only)*: EHRENKRONA, Carl-Erik [SE/SE]; Hulterstad, S-595 92 Mjölby (SE).

(74) Agents: FOGELBERG, Lennart et al.; Allied Attorneys Chemical AB, P.O. Box 24107, S-104 51 Stockholm (SE).

(81) Designated States: US, European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).

Published
With international search report.

(54) Title: NEW USE OF FATTY ACID ALKYL ESTERS

(57) Abstract

Lower alkyl esters of fatty acids can be used for the cleaning of paint brushes and/or for the removal of paint from painted surfaces.

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AM	Armenia	**GB**	United Kingdom	**MW**	Malawi
AT	Austria	**GE**	Georgia	**MX**	Mexico
AU	Australia	**GN**	Guinea	**NE**	Niger
BB	Barbados	**GR**	Greece	**NL**	Netherlands
BE	Belgium	**HU**	Hungary	**NO**	Norway
BF	Burkina Faso	**IE**	Ireland	**NZ**	New Zealand
BG	Bulgaria	**IT**	Italy	**PL**	Poland
BJ	Benin	**JP**	Japan	**PT**	Portugal
BR	Brazil	**KE**	Kenya	**RO**	Romania
BY	Belarus	**KG**	Kyrgystan	**RU**	Russian Federation
CA	Canada	**KP**	Democratic People's Republic of Korea	**SD**	Sudan
CF	Central African Republic			**SE**	Sweden
CG	Congo	**KR**	Republic of Korea	**SG**	Singapore
CH	Switzerland	**KZ**	Kazakhstan	**SI**	Slovenia
CI	Côte d'Ivoire	**LI**	Liechtenstein	**SK**	Slovakia
CM	Cameroon	**LK**	Sri Lanka	**SN**	Senegal
CN	China	**LR**	Liberia	**SZ**	Swaziland
CS	Czechoslovakia	**LT**	Lithuania	**TD**	Chad
CZ	Czech Republic	**LU**	Luxembourg	**TG**	Togo
DE	Germany	**LV**	Latvia	**TJ**	Tajikistan
DK	Denmark	**MC**	Monaco	**TT**	Trinidad and Tobago
EE	Estonia	**MD**	Republic of Moldova	**UA**	Ukraine
ES	Spain	**MG**	Madagascar	**UG**	Uganda
FI	Finland	**ML**	Mali	**US**	United States of America
FR	France	**MN**	Mongolia	**UZ**	Uzbekistan
GA	Gabon	**MR**	Mauritania	**VN**	Viet Nam

NEW USE OF FATTY ACID ALKYL ESTERS

The present invention relates to the new use of at least one lower alkyl ester of a fatty acid for the cleaning of paint brushes from wet or dry paint and/or for the removal of paint from painted surfaces.

In cleaning of brushes which have been used for painting with paints on non-aqueous basis white spirit is primarily used today which exhibits a number of known disadvantages from environmental and health point of view. Accordingly it is a long existing desire to be able to replace white spirit in cleaning of paint brushes with a cleaning liquid which is considerably more lenient from environmental and health point of view.

For the removal of paint from painted surfaces there are also used compositions which are less desirable from environmental as well as health point of view and the handling of which requires great care. Also in this case there is a long existing desire to be able to replace these compositions with an agent which is considerably more lenient from environmental and health point of view.

According to the present invention it was now surprisingly found that lower alkyl esters of fatty esters, which when compared with white spirits are considerably less toxic and more lenient to skin and environment than white spirit and paint removers found in the market, are fully comparable to white spirit as regards dissolving wet paint from a paint brush and more effective than white spirit as regards dissolving dried paint from a paint brush and in addition are effective as paint removers.

In accordance with the above, the present invention relates to the use of at least one lower alkyl ester of a fatty acid

for the cleaning of paint brushes from wet or dry paint and/or for the removal of paint from painted surfaces.

According to the invention a single ester may be used but preferably a mixture of esters of a number of different fatty acids will be used, said esters suitably having the same alkyl group in the moiety derived from an alkanol.

The term "lower alkyl ester" as used here and in the claims refers in this connection to an ester the alcohol moiety of which comprises a carbon chain which when compared to the acid moiety is shorter in length. The ester or esters suitably contain(s) a (C_1-C_5)alkyl group, such as methyl, ethyl or isopropyl, preferably methyl, in the alkanol moiety.

The fatty acid or acids of the ester(s) may be at least one aliphatic (C_8-C_{22})monocarboxylic acid(s), preferably (C_{12}-C_{22}) monocarboxylic acid(s).

According to a preferred embodiment of the invention a mixture of methyl esters of aliphatic (C_8-C_{22})monocarboxylic acids is used, preferably aliphatic (C_{12}-C_{22})monocarboxylic acids such as those occurring in vegetable oils. These acids may be saturated as well as unsaturated but preferably the mixture contains esters of unsaturated esters.

In particular the lower alkyl esters to be used in accordance with the present invention comprise rape-oil methyl ester.

Rape-oil methyl ester is commercially available in different grades and composition depending on such factors as the growth conditions and the processing of the rape to oil, etc. As an example of the composition the following ranges of the contents of esters contained therein may be given:

Ester	Content, % by weight
$C_{11}H_{23}COOCH_3$	0-1
$C_{13}H_{27}COOCH_3$	0-1
$C_{15}H_{31}COOCH_3$	2-8
$C_{17}H_{35}COOCH_3$	0-6
$C_{17}H_{33}COOCH_3$	50-60
$C_{17}H_{31}COOCH_3$	18-27
$C_{17}H_{29}COOCH_3$	6-12
$C_{19}H_{39}COOCH_3$	0-2

The procedures in case of cleaning paint brushes as well as removing paint from painted surfaces using lower alkyl esters of fatty acids in accordance with the present invention are analogous to the procedures for the conventional use of white spirit and paint removers, respectively.

Accordingly the present invention also relates to a method of cleaning paint brushes from wet or dry paint or removing paint from painted surfaces, which method comprises contacting the brush or painted surface with at least one lower alkyl ester of a fatty acid for a sufficient time to cause the paint to dissolve or to come loose from the surface, respectively, and separating the dissolved or loosened paint and said at least one lower alkyl ester from the brush or surface.

When cleaning paint brushes from wet or dry paint soaking of the brush in e.g. rape-oil methyl ester for about 15 minutes will generally be sufficient to dissolve wet paint and paint left to dry in the brush for 15 hours. After the soaking the brush is suitably soaked in an aqueous solution of soap to remove residual ester with dissolved paint.

According to the present invention said lower alkyl esters may be used for the cleaning from or removal of many different kinds of paint such as, for instance, paints containing

linseed-oil, an acrylic resin or an alkyd resin as the binder. The invention may appear not to be applicable to all existing paints depending on the composition thereof and some paints are easier to remove than others for the same reason.

According to an embodiment of the present invention in connection with the removal of paint, the alkyl esters are added with at least one thickening agent such as chalk or lime in order to increase the viscosity.

In case of paint removal the fatty acid alkyl esters are applied to the painted surface in an amount sufficient to provide the desired effect, it sometimes, e.g. in case of acrylic latex paint, being necessary to repeat the treatment.

After the alkyl esters have been allowed to exert their effect upon the paint for a suitable period (about 1-2 hours or shorter - even a period as short as 15 minutes will in many cases be sufficient) the paint is scraped off and/or washed away using suitable means such as an aqueous solution of tartaric acid, sodium hydrogen carbonate or soap.

The invention will now be described by means of a number of examples. It should be understood that these examples are for illustrative purposes only, and are not to be construed as limiting this invention in any manner.

Example 1
Cleaning of paint brushes

Brushes were used for painting with different paints. Two brushes were used for each paint. Subsequent to the painting one of the brushes for each paint was placed into a vessel containing white spirit and the other brush was placed into a vessel containing rape-oil methyl ester. Soaking was performed for 1 hour whereafter the brushes were inspected. Acceptable effect was characterized by the brush being soft and

lacking visible paint. Rape-oil methyl ester was found to give an acceptable effect in case of the following paints which were used in this experiment whereas white spirit failed to give such an effect.

A. Whitewash containing cellulose glue and oil alkyd emulsion from Nordsjö AB, Malmö, Sweden.

B. Sandokryl Fin Vit (trade name), paint using acrylate copolymer as binder and water as the solvent, from Nordsjö AB, Malmö, Sweden.

C. Häftgrund Vit (trade name), paint using alkyd resin as the binder and white spirit as the solvent, from Nordsjö AB, Malmö, Sweden.

D. Ready 90 (trade name), paint using alkyd resin as the binder and white spirit as the solvent, from Nordsjö AB, Malmö, Sweden.

E. Tinova Täckfärg Vit (trade name), paint using acrylate copolymer as the binder and water as the solvent, from Nordsjö AB, Malmö, Sweden.

F. Paint containing linseed oil as the binder and white spirit as the solvent, from Nordsjö AB, Malmö, Sweden.

G. Pansarol Silver (trade name), paint using terpene phenolic resin as the binder and white spirit and xylen as the solvent, from Nordsjö AB, Malmö, Sweden.

H. Bindoplast 4 WO Vit (trade name), paint using vinyl chloride copolymer as the binder and water as the solvent, from Nordsjö AB, Malmö, Sweden.

I. På Mur Vit (trade name), paint using acrylate copolymer as the binder and white spirit as the solvent, from Nordsjö AB, Malmö, Sweden.

In addition when testing against a number of other paints in which water is used as the solvent rape-oil methyl ester was found to cause softening of the brush and the paint formed flocks which could be removed mechanically from the brush.

Example 2
Removal of paint from painted surface

A number of different paints were applied onto the surface of a fibre board and allowed to dry for 2 months. A paper towel was laid on the painted surface and rape-oil methyl ester was applied to the paper towel by means of a brush.

After 15 minutes the towel was removed. In this experiment the following paints were found to be removable by scraping after this treatment:

Paints A, B, C, E, F, G, H and I identified in Example 1 and the following:

J) Bindoplast 20 WO-Vit (trade name), paint using vinyl chloride copolymer and acrylate copolymer as the binder and water as the solvent, from Nordsjö AB, Malmö, Sweden.

K) Innegrund Vit (trade name), paint using acrylate copolymer as the binder and water as the solvent, from Nordsjö AB, Malmö, Sweden.

L) Tålvägg 40 WO Vit (trade name), paint using acrylate copolymer as the binder and water as the solvent, from Nordsjö AB, Malmö, Sweden.

M) Tempera comprising a casein-oil alkyl emulsion in water, from Nordsjö AB, Malmö, Sweden.

CLAIMS

1. The use of at least one lower alkyl ester of a fatty acid for the cleaning of paint brushes from wet or dry paint and/or for the removal of paint from painted surfaces.

2. Use according to claim 1, wherein said at least one lower alkyl ester contains a (C_1-C_5)-alkyl group, preferably a methyl group, in the alkanol moiety.

3. Use according to any of claims 1 and 2, wherein the fatty acid or acids of the ester/esters is/are at least one aliphatic (C_8-C_{22})monocarboxylic aicd, preferably at least one aliphatic ($C_{12}C_{22}$)monocarboxylic acid.

4. Use according to any of claims 1-3, wherein a mixture of methyl esters or aliphatic (C_8-C_{22})monocarboxylic acids, preferably aliphatic (C_{12}-C_{22})monocarboxylic acids, is used.

5. Use according to any of claims 1-4, wherein rape-oil methyl ester is used as said at least one lower alkyl ester of a fatty acid.

6. Use according to any of claims 1-5, wherein the paint to be removed is a paint, containing linseed-oil, an acrylic resin or an alkyd resin as the binder.

7. Use according to any of claims 1-6, wherein, when removing paint from a painted surface, said at least one lower alkyl ester of a fatty acid has been added with at least one thickening agent.

8. Method of cleaning paint brushes from wet or dry paint or removing paint from painted surfaces which method comprises contacting the brush or painted surface with at least one lower alkyl ester of a fatty acid for a sufficient time to cause the paint to dissolve or to come loose from the sur-

face, respectively, and separating the dissolved or loosened paint and said at least one lower alkyl ester from the brush or surface.

9. Method according to claim 8, wherein said at least one lower alkyl ester of a fatty acid is as set forth in any of claims 2 to 5.

10. Method according to any of claims 8 and 9, wherein the paint to be removed from the brush or surface is a paint containing linseed-oil, an acrylic resin or an alkyd resin as the binder.

INTERNATIONAL SEARCH REPORT

International application No.
PCT/SE 96/00303

A. CLASSIFICATION OF SUBJECT MATTER

IPC6: C09D 9/00
According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC6: C09D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

WPI, CLAIMS, JAPIO

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	WO 9003419 A1 (AARHUS OLIEFABRIK A/S), 5 April 1990 (05.04.90), abstract ---	1-10
A	US 4780235 A (JACKSON), 25 October 1988 (25.10.88), abstract ---	1-10
A	US 5340495 A (MULCAHY ET AL.), 23 August 1994 (23.08.94), abstract --- --------	1-10

☐ Further documents are listed in the continuation of Box C. ☒ See patent family annex.

* Special categories of cited documents:
"A" document defining the general state of the art which is not considered to be of particular relevance
"E" erlier document but published on or after the international filing date
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
"O" document referring to an oral disclosure, use, exhibition or other means
"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
"X" document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
"Y" document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
"&" document member of the same patent family

Date of the actual completion of the international search	Date of mailing of the international search report
11 June 1996	13 -06- 1996
Name and mailing address of the ISA/ Swedish Patent Office Box 5055, S-102 42 STOCKHOLM Facsimile No. +46 8 666 02 86	**Authorized officer** Barbro Nilsson Telephone No. +46 8 782 25 00

Form PCT/ISA/210 (second sheet) (July 1992)

INTERNATIONAL SEARCH REPORT

Information on patent family members

01/04/96

International application No.
PCT/SE 96/00303

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
WO-A1- 9003419	05/04/90	AU-B,B- 630379	29/10/92
		AU-A- 4404589	18/04/90
		CA-A- 1336486	01/08/95
		DE-D,T- 68910983	17/03/94
		EP-A,A,B 0435943	10/07/91
		SE-T3- 0435943	
		JP-T- 4500828	13/02/92
		US-A- 5143639	01/09/92
		US-A- 5380453	10/01/95
US-A- 4780235	25/10/88	CA-A- 1310255	17/11/92
US-A- 5340495	23/08/94	NONE	